

→ California Statewide Gas Emerging Technologies → – GAHP #1 Performance Mapping with Hydrogen

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Final Presentation – ET24SWG0004



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Agenda

- GAHPs in California
 - Hydrogen Fuel Blending
- Objectives
- Test Plan
 - Hydrogen-Blend Test Set Up
- Steady State Performance Experimental Data
 - Emissions Analysis
- Load-Based (Transient) Performance Experimental Data
- EnergyPlus Modeling
- Recommendations



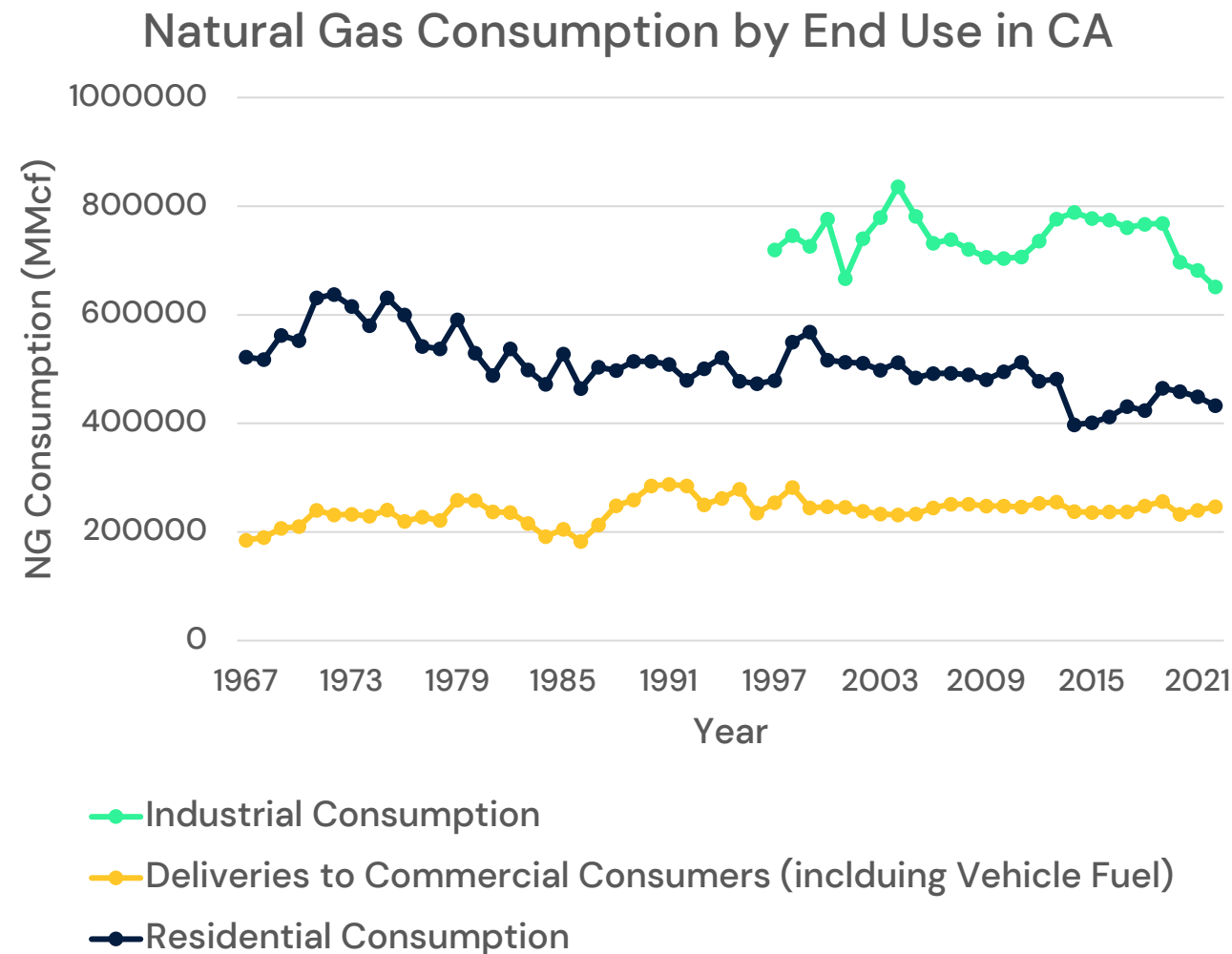
→ Gas Absorption Heat Pumps



Background/application of Gas Absorption Heat Pump (GAHP) utilization and California legislation.

California on Emissions Control

- Water heating is the **largest nonindustrial end-use** of natural gas in California
- Natural Gas Consumption by End Use in the **Industrial**, **Commercial**, and **Residential** sector



California Bills & Legislation

SB 1477 (Building Decarbonization/Space Heating/Water Heating)

California Long Term EE Strategic Plan (CLTEESP)

AB 758 (Comprehensive EE in Existing Buildings Law)

- Focus sector: **Multifamily** (**commercial**)

Hydrogen Blending

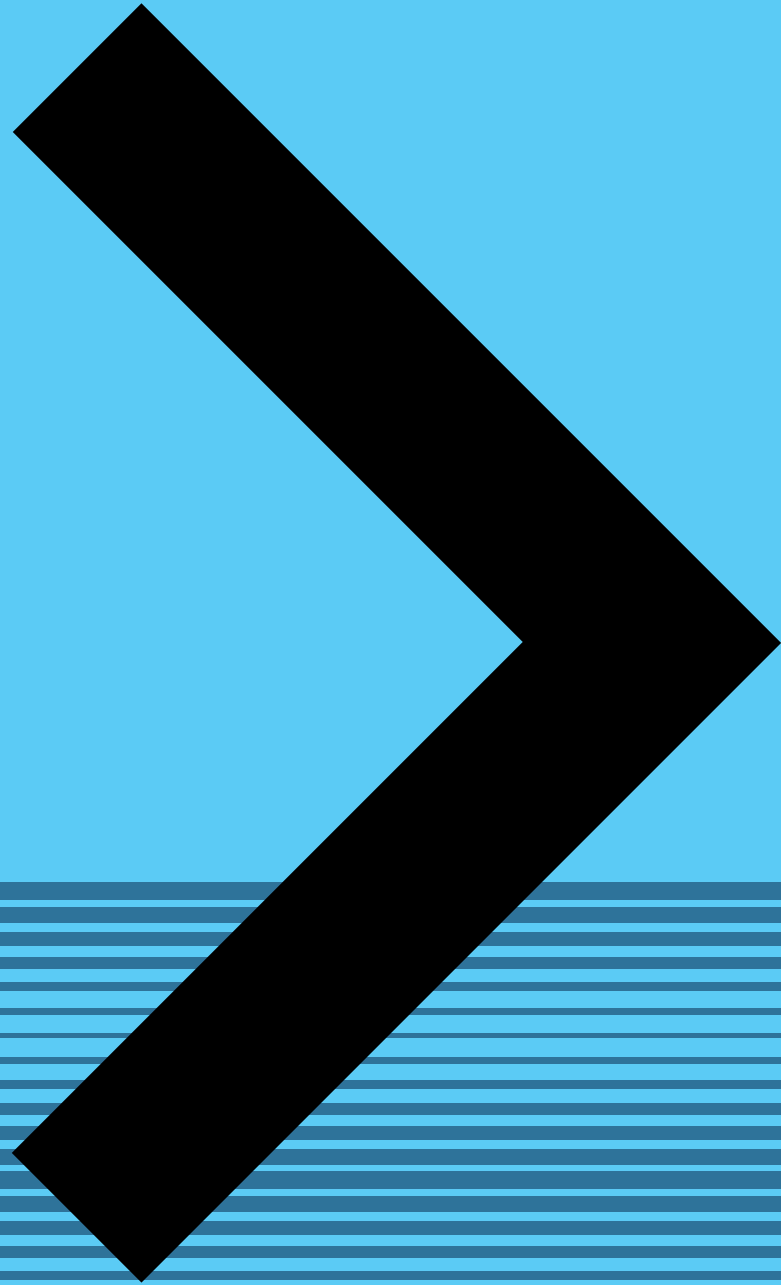
- Hydrogen blend at 5% → 95% natural gas + 5% hydrogen
- Limitations with regards to hydrogen blending is primarily associated with increase in operating costs
- On-site max hydrogen blending across various regions:

Country	Max Hydrogen Blend
USA (excluding Hawaii)	5%
USA (Hawaii only)	15%
Canada	5%
Europe	20%
Australia	5%

Objectives

- Improve low uptake at the **sector** level
 - Primarily as it relates to the **commercial** sector
- Improve low uptake at the **technology** level
- **Technology performance** in a controlled environment
 - Steady state evaluation
 - Part Load (Transient) evaluation
- Emissions evaluation with **hydrogen fuel** blends
- Develop **performance mapping** curves
- Contribute to **EnergyPlus modeling data**





Equipment Commissioning & Test Plan

Equipment Installation and Commissioning

- Robur GAHP-A system



Variable	Tolerance
Flow Rate [GPM]	±2.0%
Outside Air Temperature (OAT) [°F]	±1.0°F
Return Temperature (RT) [°F]	±1.0°F
Supply Temperature [°F]	±1.0°F
Firing Rate (Energy Input) [kBtu/h]	±2.0%
Heating Output [kBtu/h]	±2.0%

Target Conditions – Steady State

- Robur GAHP-A system



Variable	Testing Range	Number of Points within Testing Range
Flow Rate [GPM]	13.6 GPM	1
Outside Air Temperature (OAT) [°F]	17°F–90°F	5
Return Temperature (RT) [°F]	110°F	1
Propylene Glycol [vol%]	35 vol%	1
Hydrogen Blend [%]	0–30%	4

Target Conditions – Part Load (Transient)

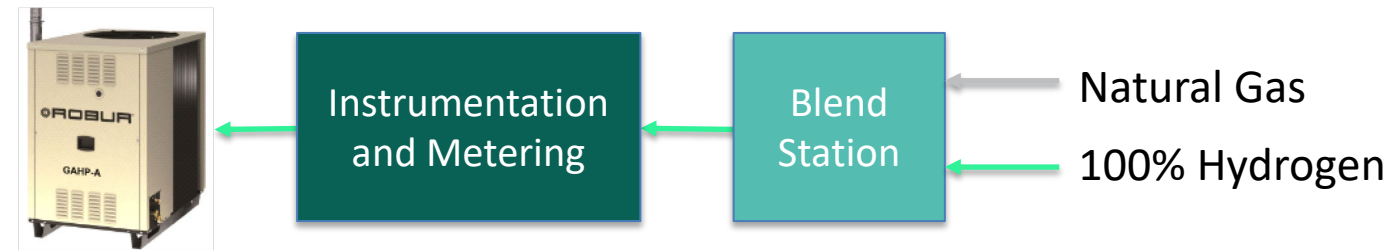
- Robur GAHP-A system



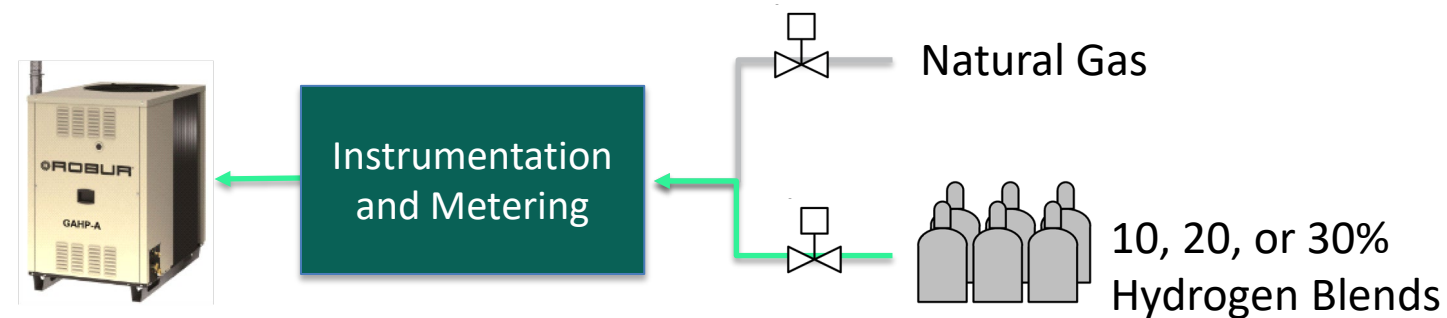
Variable	Testing Range	Number of Points within Testing Range
Flow Rate [GPM]	13.6 GPM	1
Outside Air Temperature (OAT) [°F]	47°F	1
Return Temperature (RT) [°F]	110°F	1
Propylene Glycol [vol%]	35 vol%	1
Hydrogen Blend [%]	10–30%	3
ON Runtime [hr.]	0.1–0.7 hr.	5
OFF Time [hr.]	0.5 hr.	1

Hydrogen-Blend Test Set Up

- Original Plan: Utilize blend station using station using 100% Hydrogen to the needed blends.



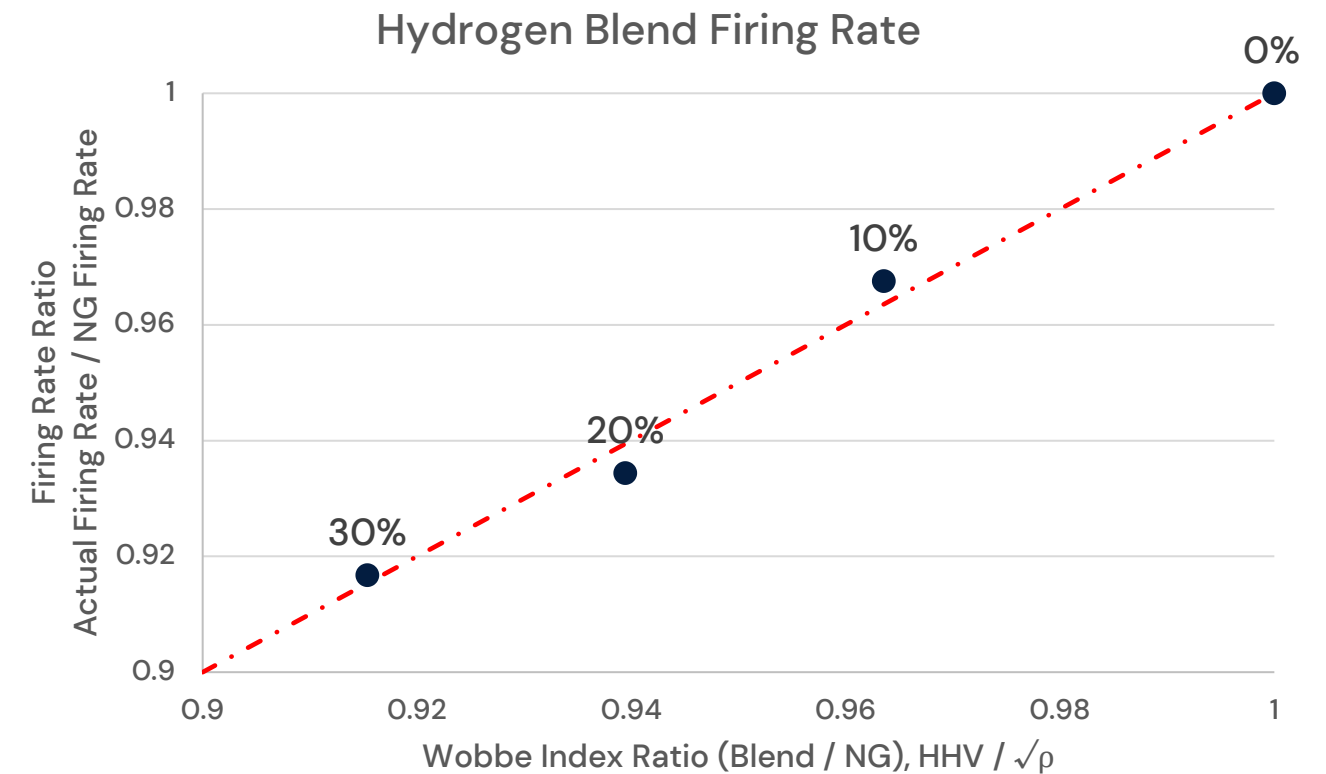
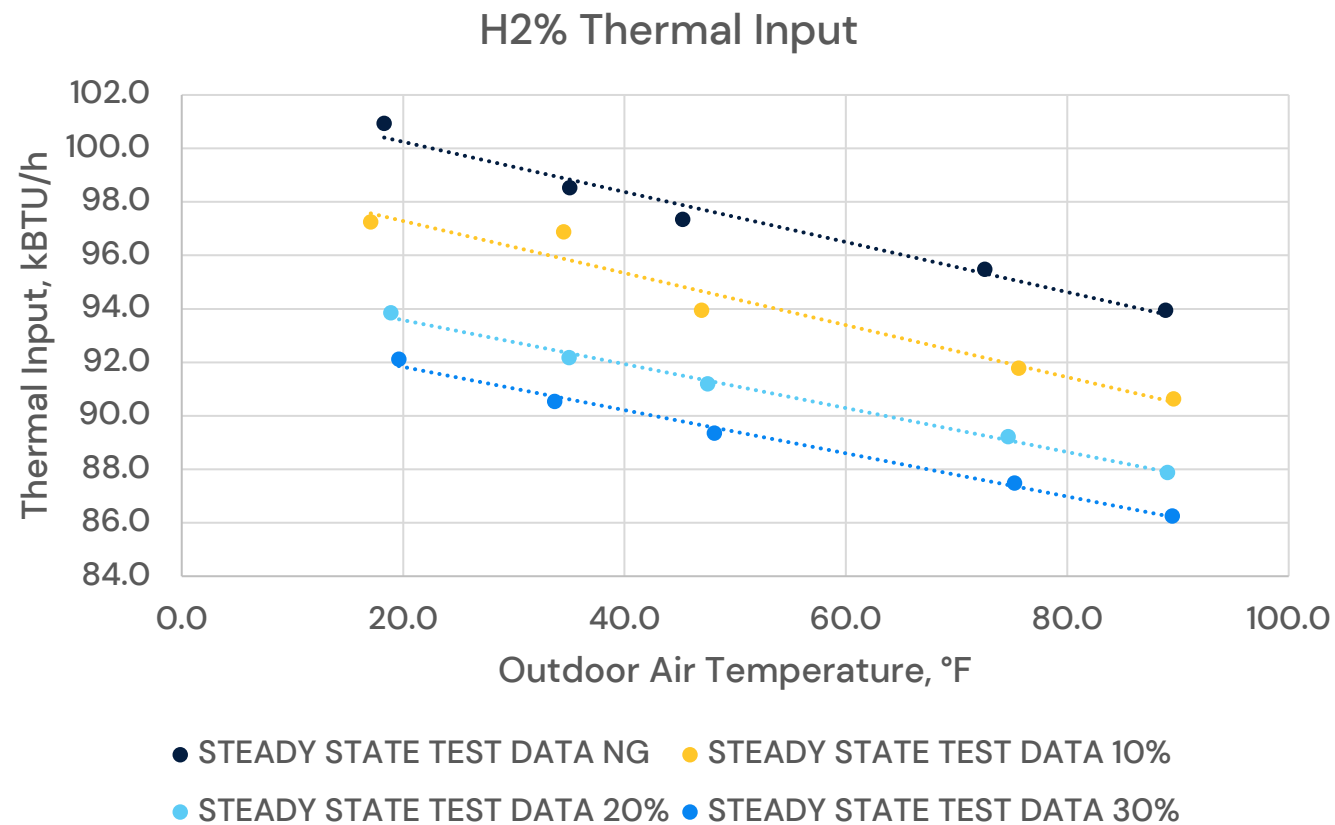
- *Revised Plan: Utilize cylinders with 10%, 20%, and 30% Hydrogen blends.
 - *This addresses regulations and safety concern of potential 100% hydrogen in an enclosed test chamber.





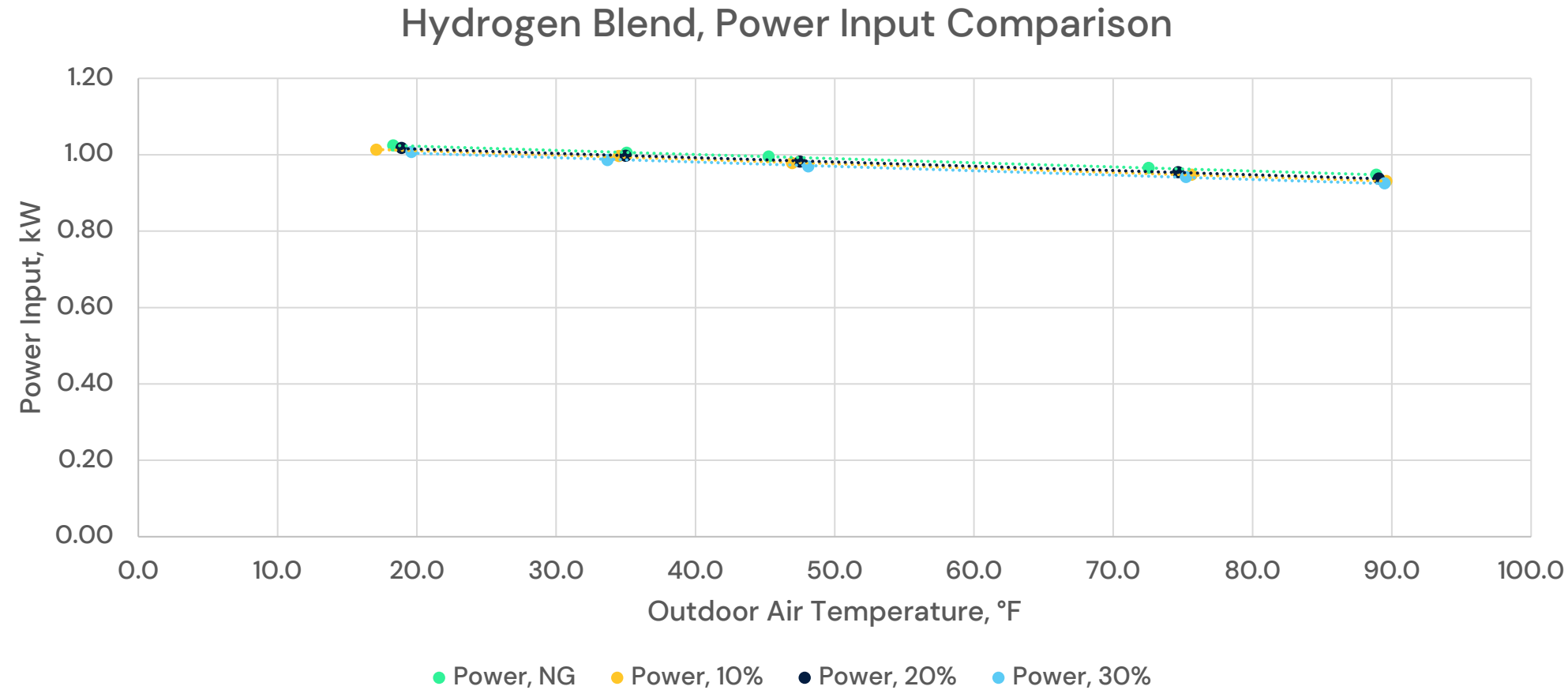
Experimental Results – Steady State

Steady State Performance Mapping



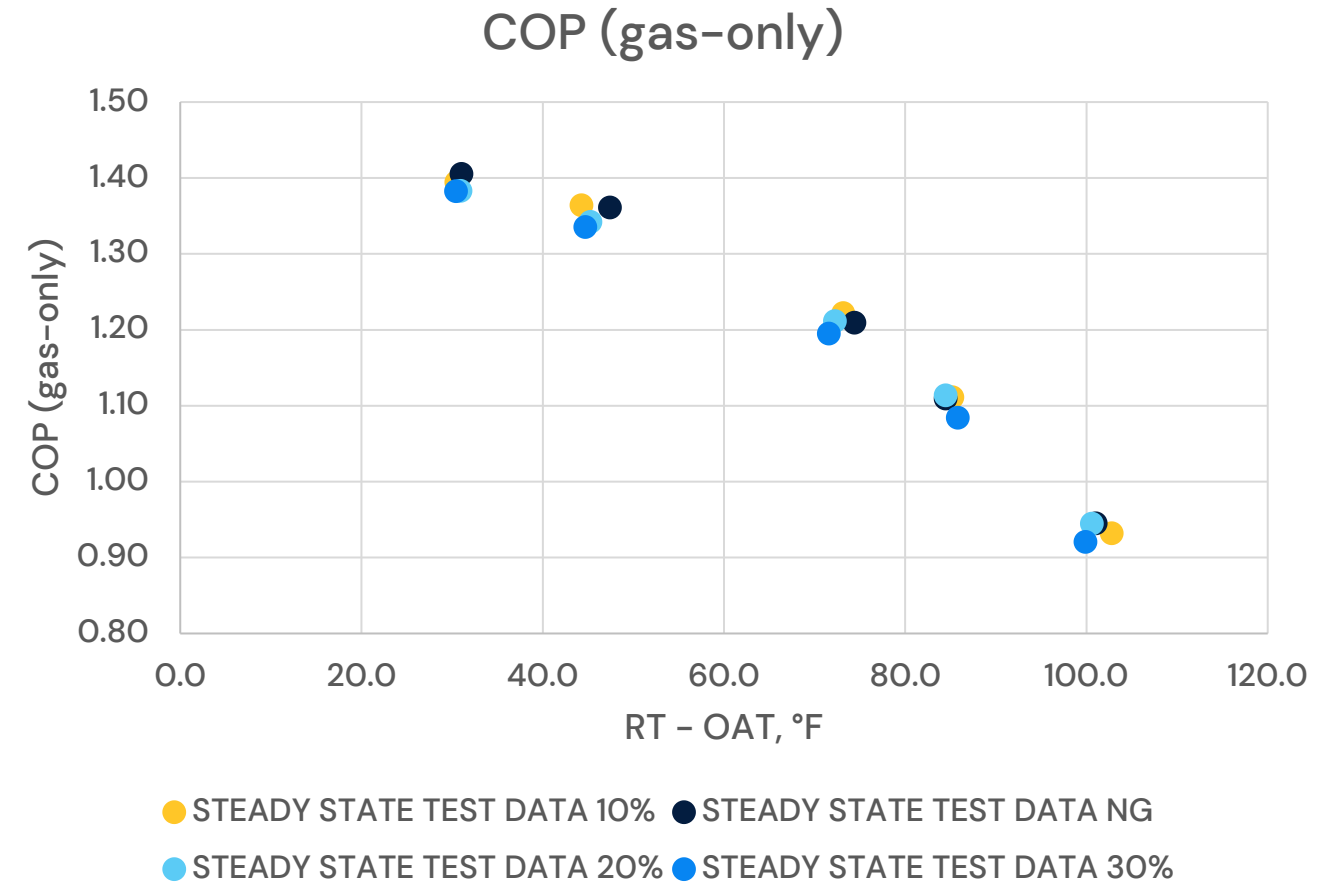
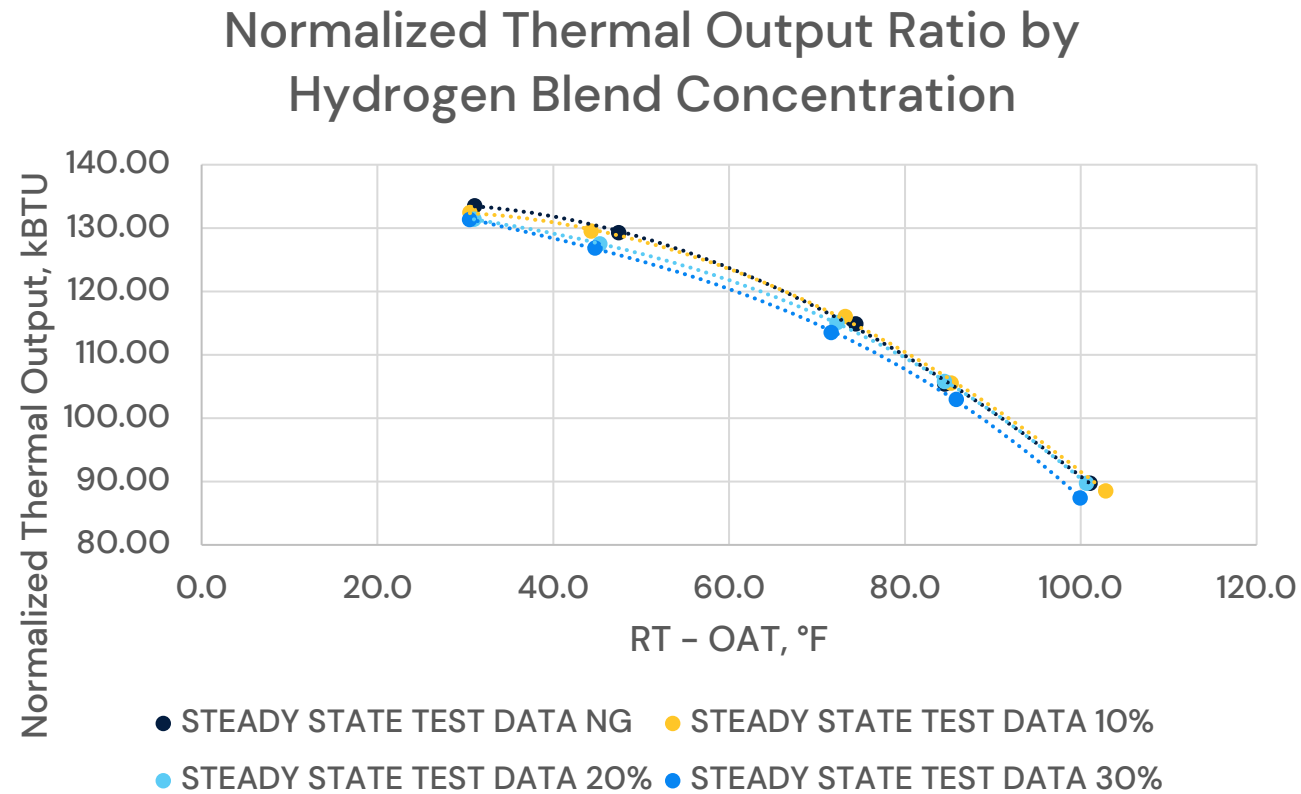
- Decrease in thermal input with increasing OAT → density fluctuations
- Increasing Hydrogen blending → HHV decreases
 - Must also consider how Hydrogen blending affects density
- Wobbe Index (WI) → denote gas replacement equivalency (includes both HHV and density)
 - Capacity decreases with increasing hydrogen blend percentages

Steady State Performance Mapping



- Similar to the NG testing, **power input has minimal impact** and a negligible change with increasing hydrogen blend percentage
 - COP (gas only) for comparison between hydrogen blends

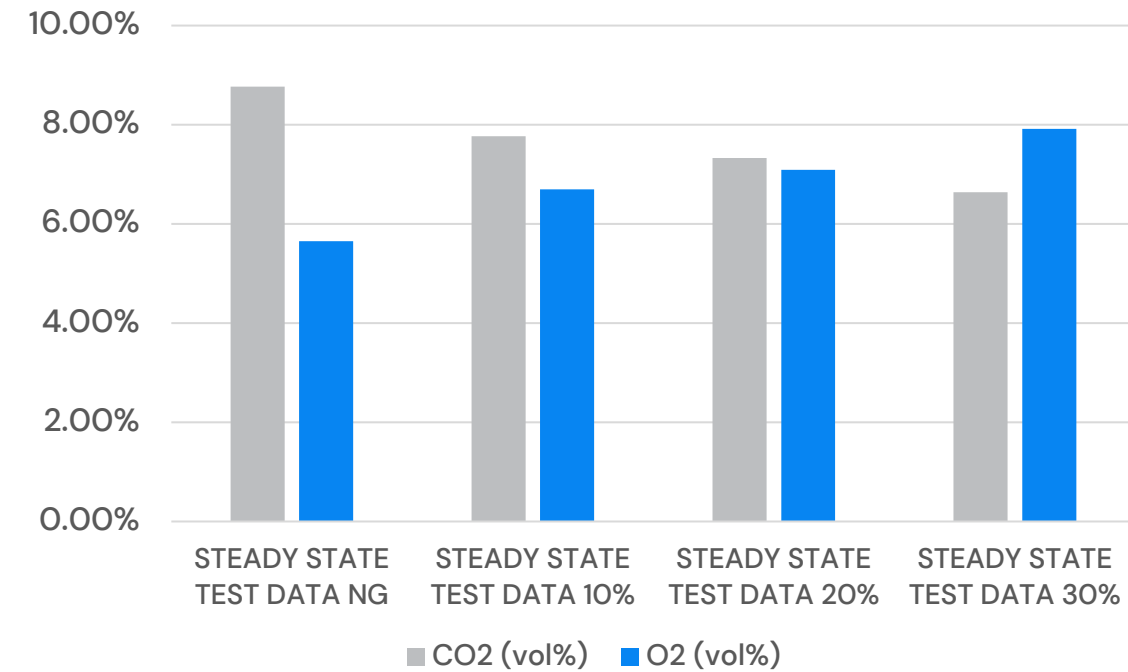
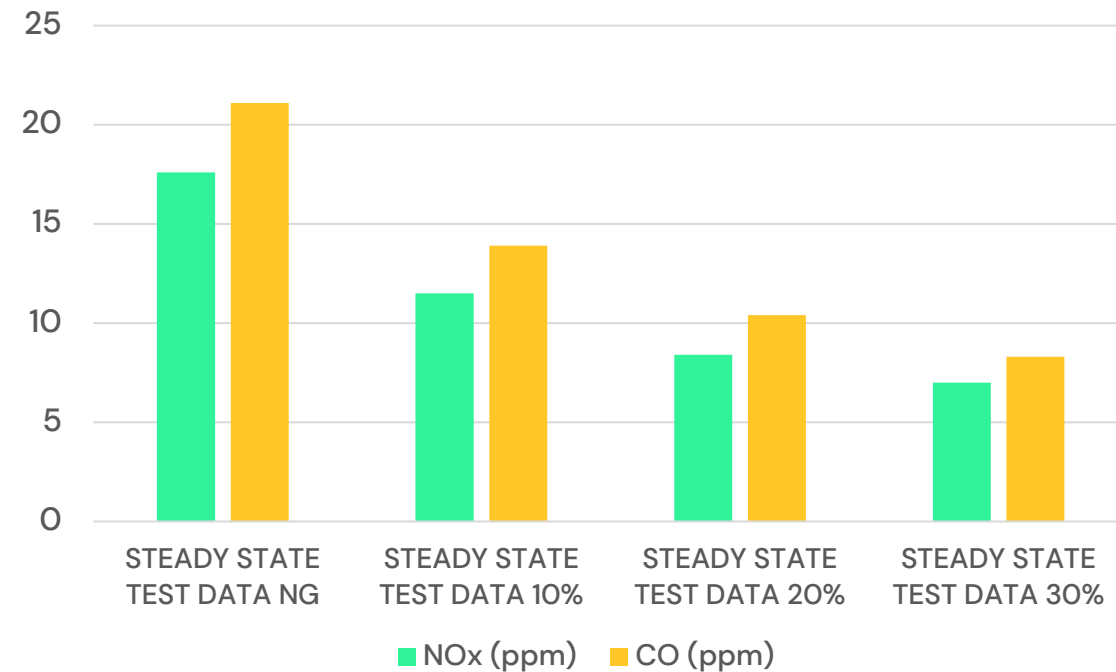
Steady State Performance Mapping



- Normalized data shows **close alignment** and minimal change with increase hydrogen blend percentage
 - From a prior study, this also correlates well with the manufacturer's published data

- COP (gas-only) is consistent with each of the hydrogen blend tests
 - System performance **not affected** by hydrogen blending

Emissions Based on Steady State Data



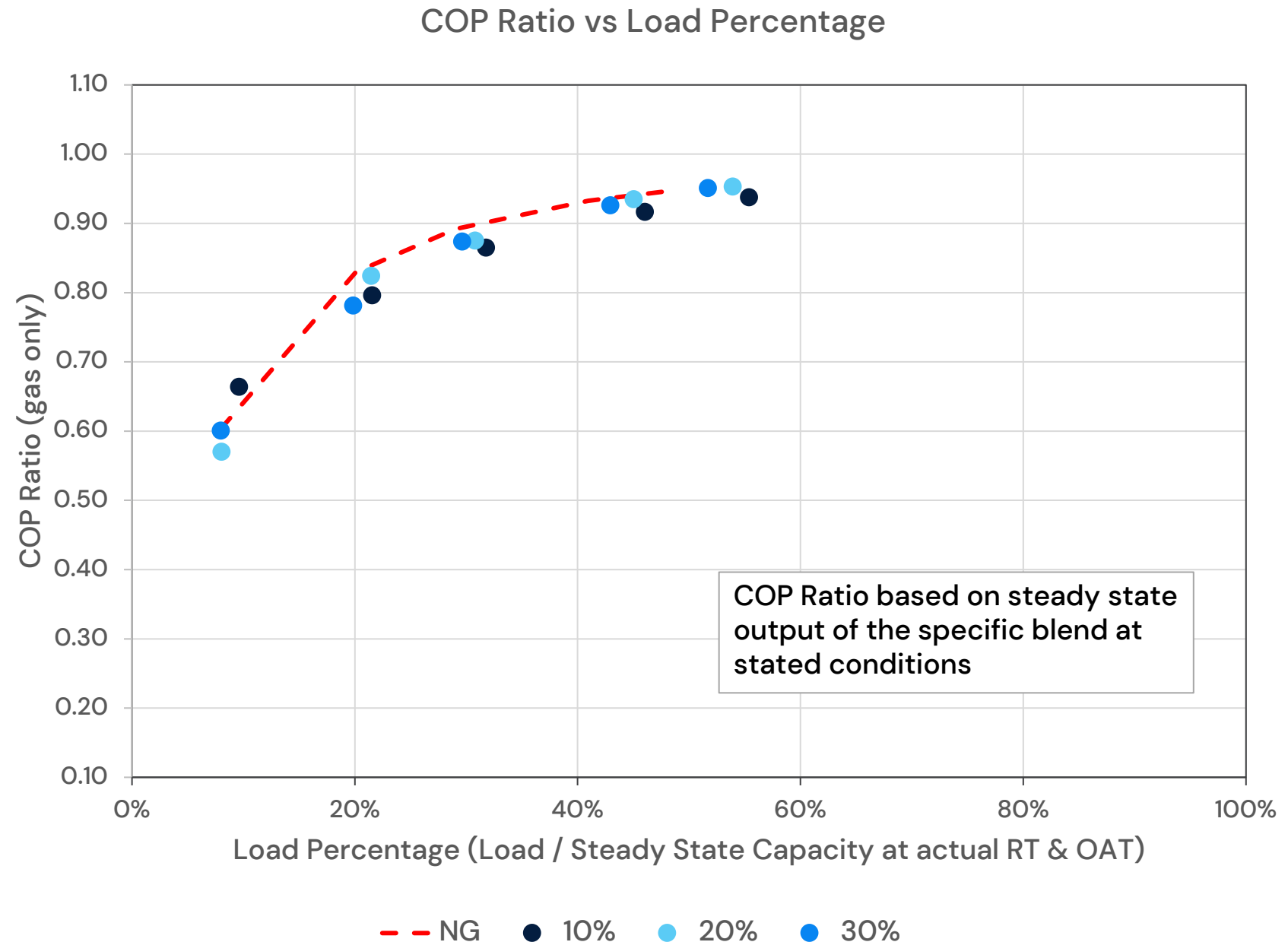
- NOx and CO formation **decreased** with increasing Hydrogen blend percentage
- CO₂ formation **decreased** with increasing Hydrogen blend percentage
- O₂ formation **increased** with increasing Hydrogen blend percentage



Experimental Results – Load-
Based (Transient)

Load-Based Performance Mapping

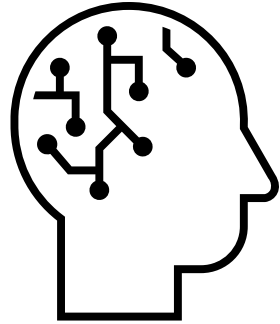
- Steady state experimental data = max capacity when calculating PLR
 - COP Ratio (derate) → **efficiency relative** to the load
- Natural gas data closely aligns with hydrogen blend data
- Data used to develop **correction factors** for part load (cycling) performance





EnergyPlus Modeling

EnergyPlus Modeling Integration



- Objective: forecast...
 - (1) Energy Consumption
 - (2) Utility Bills
 - (3) Greenhouse Gas Emissions
- Targeted Audience
 - (1) California Policymakers
 - (2) Program & Mechanical System Designers
 - (3) Software Developers
 - (4) Manufacturers

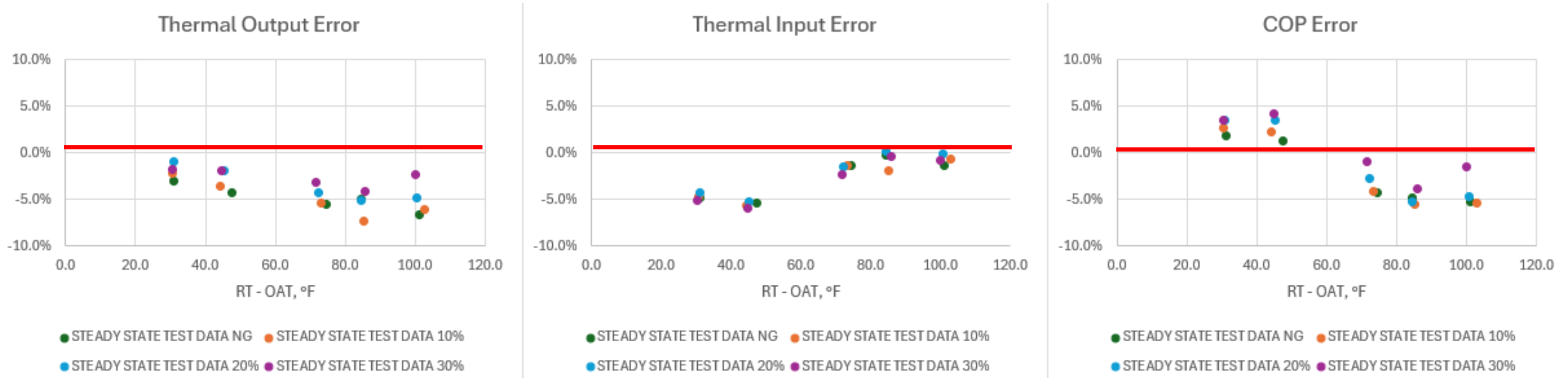


EnergyPlus Modeling Integration

- Modeling parameters developed and plotted with experimental data
 - Modeling parameters can be predicted within $\pm 5\%$
- **Key parameters** (simplified below):
 - Heating Capacity = Rated Capacity x CAPFT
CAPFT = correction factor based on ambient and return temperature
 - Gas Use = $[(\text{Load}/\text{COP}_{\text{nom}}) \times \text{EIRFT} \times \text{EIRFPLR} \times \text{EIRDEFROST}]/\text{CRF}$
COP_{nom} = Rated GAHP capacity / Rate Gas input
EIRFT = correction factor based on ambient and return temperature
EIRFPLR = correction factor for cycling (part load)
EIRDEFROST = correction factor for defrost
CRF = correction factor for cycling operation

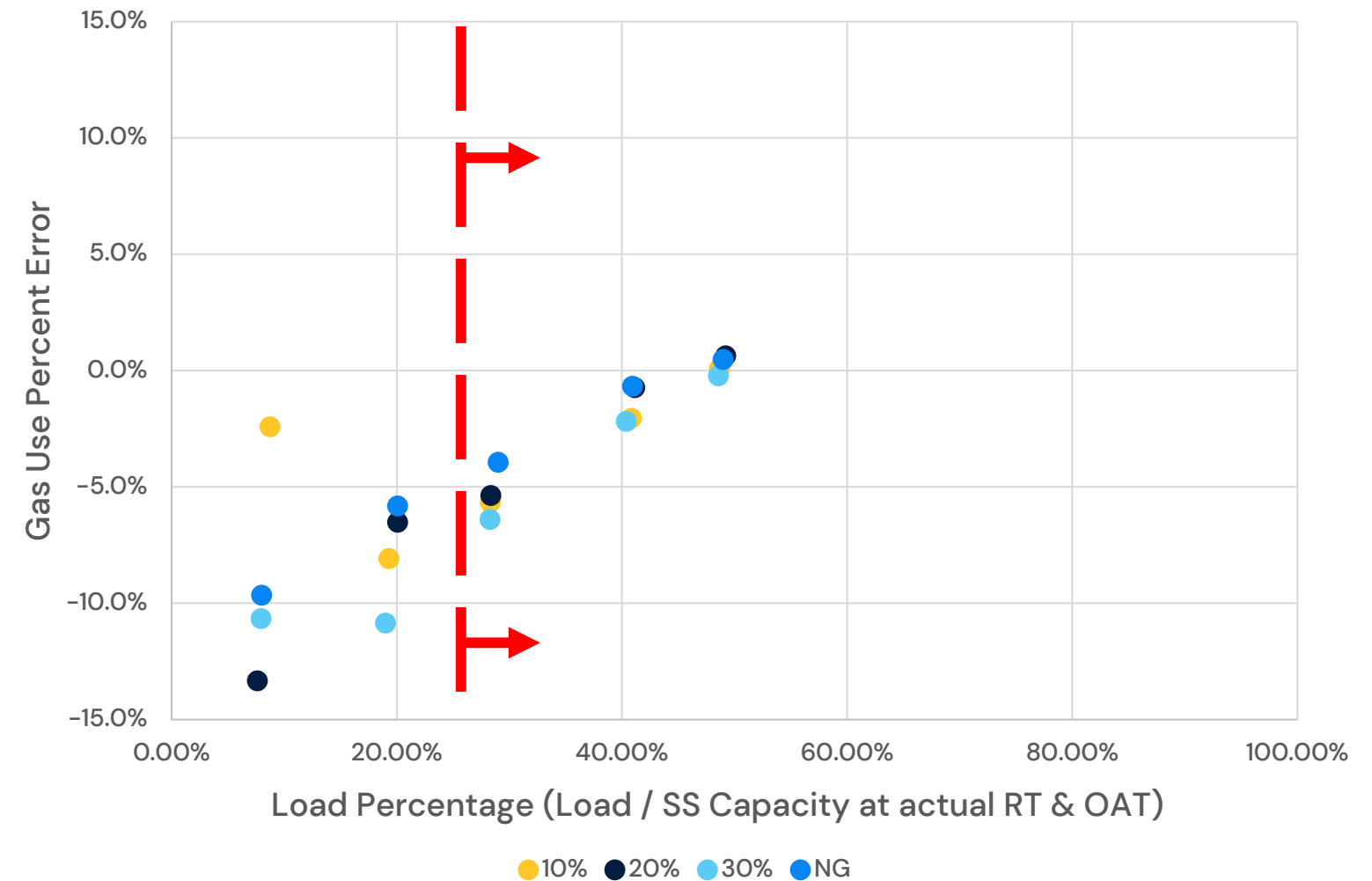
EnergyPlus Modeling Integration

- Parameter error between measured and modeled data
 - Parameter prediction within $\pm 5\%$




EnergyPlus Modeling Integration

- Overall modeling accuracy based on COP (gas-only) error comparison between measured and modeled data is approximately $\pm 5\%$ above a PLR of 25%



Key Takeaways & Recommendations for Future Studies

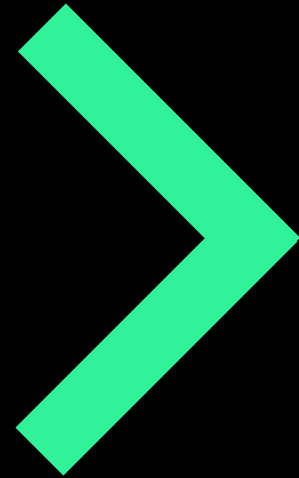
Key Takeaways

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1. Robur GAHP-A **closely aligns** with manufacturer's published data and is minimally affected by an increase in hydrogen blend percentage.
 2. Significant **emissions benefits** present which reduce pollutants while increasing complete combustion species
 3. Performance of the GAHP at part loads is **mostly independent of the fuel supply** (i.e., hydrogen blend percentage)
 4. Overall model accuracy of **±5%–10%** based on the COP (gas only) measured vs. modeled data

Future Studies

1. Additional “**market-ready**” GAHP experimental testing for EnergyPlus modeling integration and/or user-friendly tool development.

Got an idea to submit?



We actively welcome ideas for current and developing energy efficiency solutions. To submit your idea, please use the link below. If selected, a program representative will reach out for more information.

[Propose an Idea](#)



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